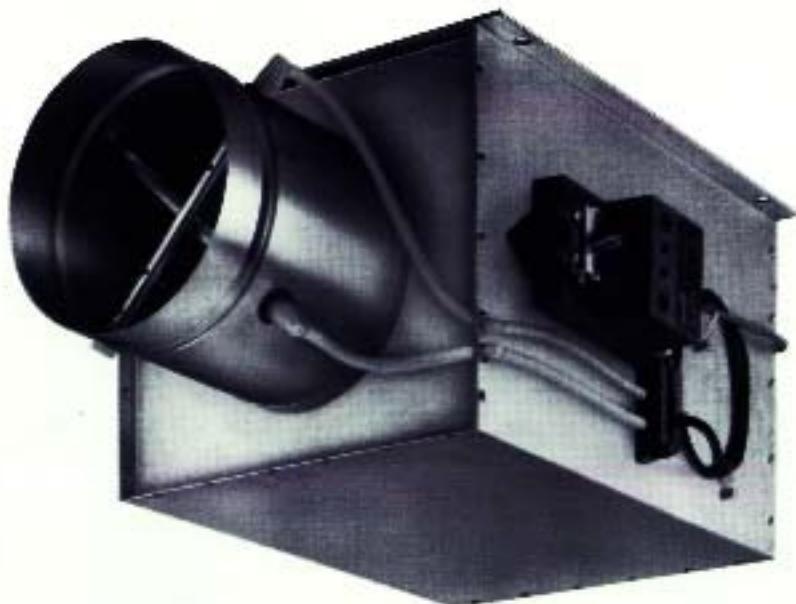


# VARYCONTROL VAV Terminal Boxes

for variable volume systems  
Type TVB



**TROX® TECHNIK**

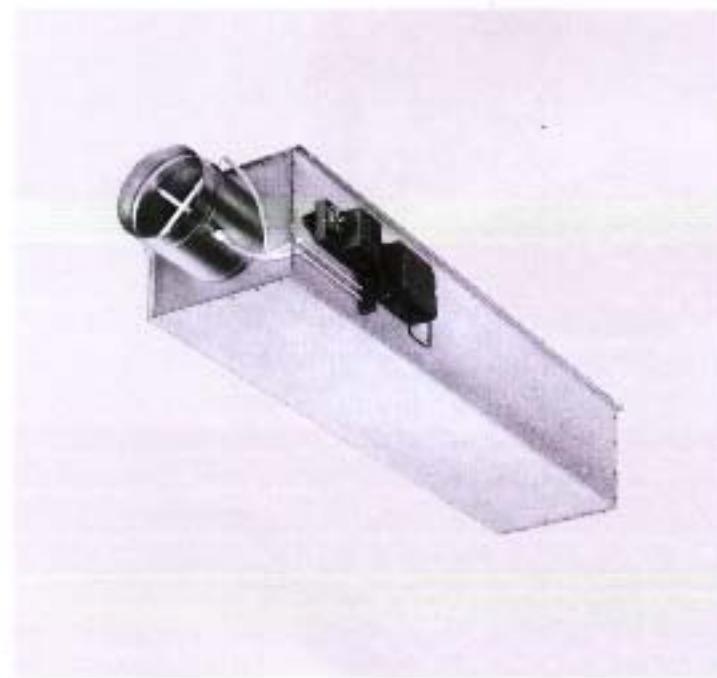
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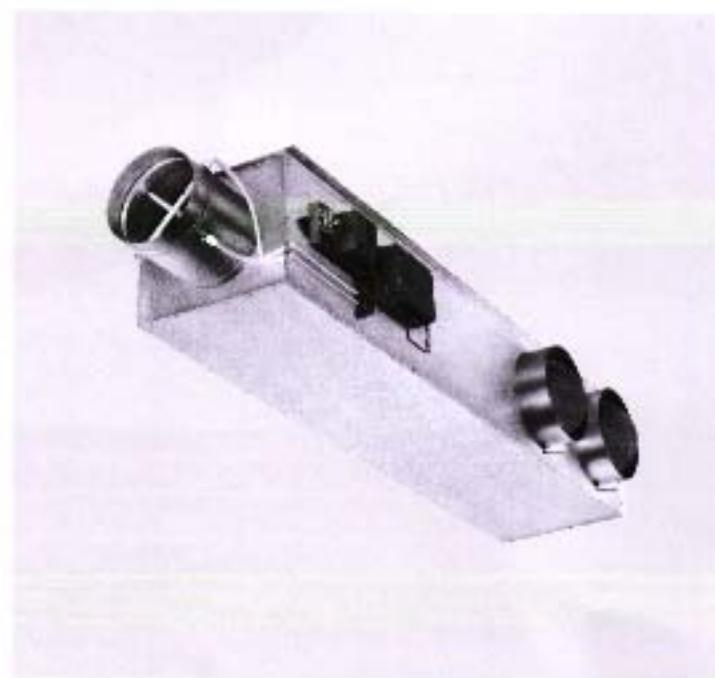
# Contents · Description

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VAV Terminal boxes TVB-B



VAV Terminal boxes TVB-C



Trax VARYCONTROL terminal boxes type TVB are suitable for volume flow control of supply air in VAV systems. These are terminal boxes with circular inlet spigot and a larger, rectangular outlet section, i.e. the air velocity is reduced in the terminal.

Terminal boxes are used in VAV systems with a high level of technical and acoustic requirements. Different versions allow appropriate selection of terminals to meet project-specific control requirements. The heating requirements in the outer zones of an air conditioned building can be covered with an electric heater. The air diffusers can be connected directly to a multiple outlet box to save branch ducting and installation costs.

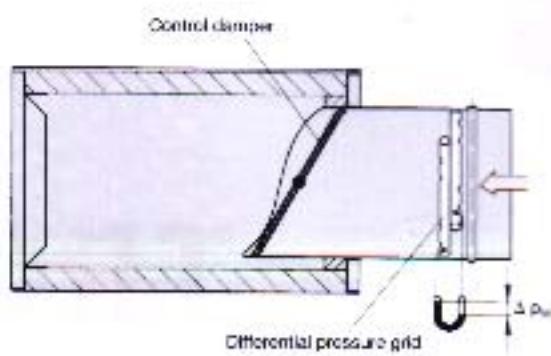
## Features:

Variable volume flow control for supply air systems.

Constant volume flow control.

Air heater.

Control components: electronic, pneumatic or DDC.



# Construction · Dimensions

## Design features

### Casing

- Circular spigot connection on high pressure side
- Low pressure side suitable for slide-on flange or angle flange connection
- Holes in the edge of the casing for support rods. Casing air leakage rate complies with Class A, DW 142
- Conforms with clean room Class 100, US standard 209b

### Volume flow control

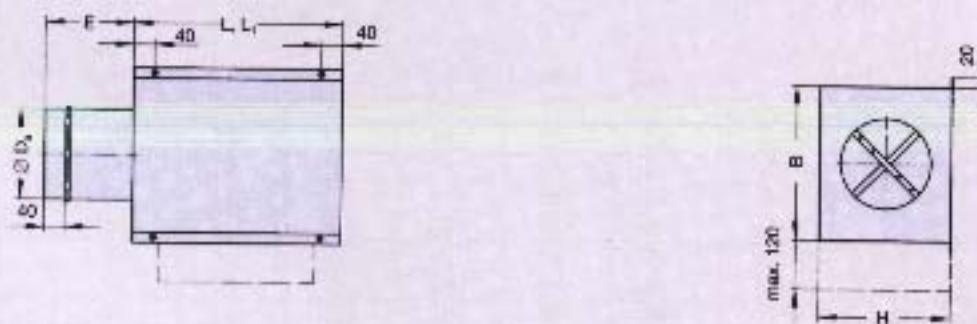
- Either pneumatic, electronic or DDC
- Suitable for supply air
- Volume control range up to 10 : 1, depending on the type of controller
- Set volume controlled with high level of accuracy, even under adverse upstream conditions, by means of averaging differential pressure sensor (see page 5)
- Differential pressure range 20 to 1500 Pa
- Full shut off using the control damper, wiring by others

- Horizontal or vertical mounting (when using diaphragm pressure sensors, mount according to the labels on the box)
- Volume flow set and airflow tests conducted on each box at the factory
- Volume flow can be measured and adjusted on the box at site
- Operating temperature range 10 to 50 °C
- The control damper mechanism is maintenance free

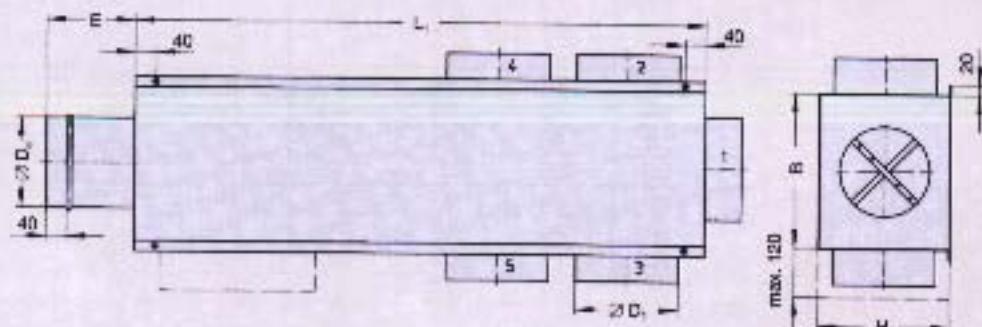
### Reheat Coils (Hot water)

- For terminal reheat of primary air volume
- Casing from galvanised sheet steel
- Flanged on both ends
- Copper tubes and aluminium fins
- Two or four rows
- Available factory fitted or supplied separately
- For LPHW or MPHW or steam, up to 130 °C
- Maximum operating pressure 16 bar
- Water connection horizontal

**TVB-A, TVB-B<sup>1)</sup>, basic unit**



**TVB-C, multi outlet unit**



**Table 1:** Dimensions in mm

Size	$\odot D_s$	B	H	L	$L_1$	E	F	G	K	M
4	99	300	203	400	1320	147	268	171	248	151
5	124	300	203	400	1320	154	268	171	248	151
6	149	300	203	400	1320	163	268	171	248	151
7	174	300	254	400	1320	170	268	222	248	202
8	199	300	254	400	1320	176	268	222	248	202
10	248	355	311	400	1320	216	323	279	303	259
12	299	400	381	655	1570	260	368	349	348	329
14	349	500	450	655	1570	315	468	418	448	398
16	399	600	450	765	1680	360	568	418	548	398

**Table 2:** Spigot

Size	Pos.	$\odot D_s$
4	1-3	149
5	1-3	149
6	1-3	149
7	2-5	199
8	2-5	199
10	1-5	199
12	1-5	199
14	1-5	199
16	1-5	199

**Table 3:** Weights in kg approx.

Size	TVB-A	TVB-B	TVB-C	TVB-D
4	6	13	14	17
5	6	13	14	17
6	6	13	14	17
7	7	16	17	22
8	7	16	17	22
10	9	21	22	33
12	15	27	28	40
14	19	37	38	57
16	23	45	46	66

1) Construction A: short case type (L)

Construction B: long case type (L1)

### Reheat coils (Electric)

- For terminal reheat of primary air volume
- Mounting plate from galvanised sheet steel
- Sheathed and finned black heat type elements with high temperature aluminium paint
- Auto stem and manual stem cut out
- Airflow switch
- Suitable for three steps balanced circuit wiring
- 230 V, 1 phase stab in electric duct heater

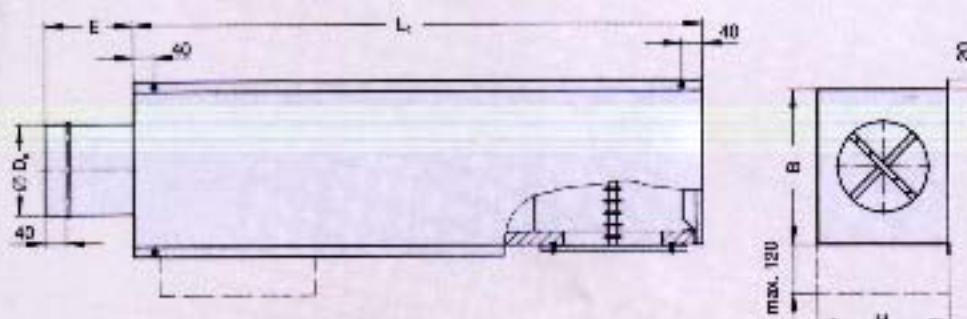
### Materials

- Casing from galvanised sheet steel
- Lining in the attenuator section with mineral wool
- Mineral wool with marglass facing in the attenuator section suitable for air velocities up to 20 m/s (Fire rating BS 476 Pt6 I<12, I<6, BS 476 Pt7 Class 1)
- Control damper from galvanised sheet steel with tip seal
- Sensor tubes in aluminium
- Plain bearings in polyurethane

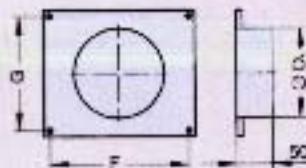
### Heat output electric reheat unit

Size	4	5	6	7	8	10	12	14	16
Q in kW	3	3	3	6	6	9	15	21	27

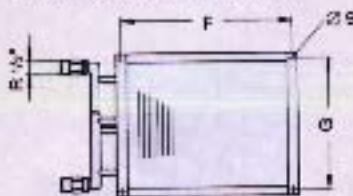
**TVB-E**, electric reheat unit



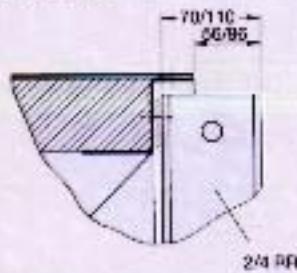
**Spigot plate**



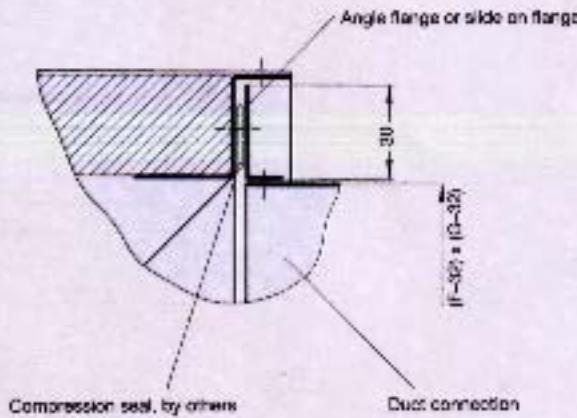
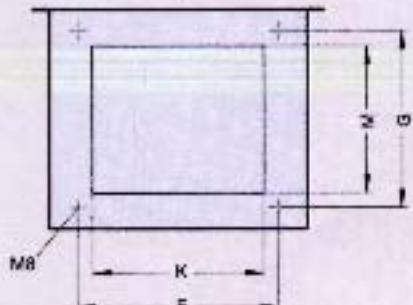
**Hot water reheat coil**



**Hot water coil connection**



**Connection detail**



Allow adequate access to control components.

## Function Description

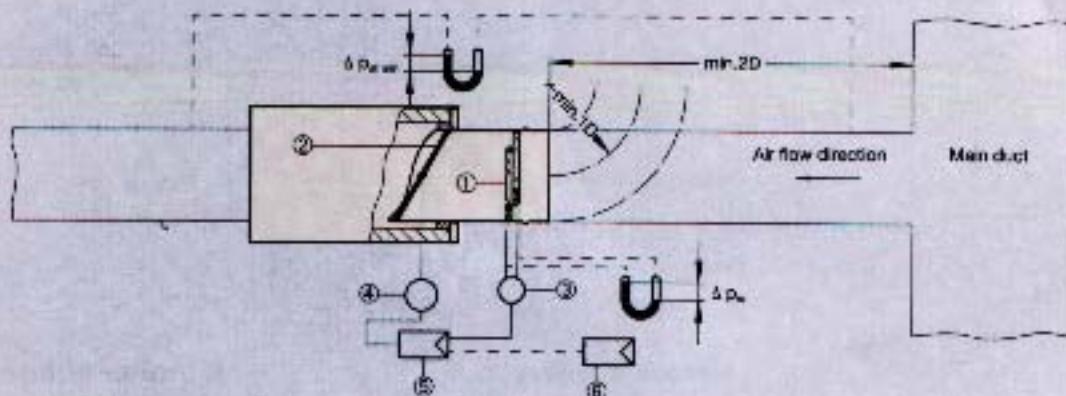
The terminal box consists of a housing with a circular connection on the high pressure side and a rectangular or circular connection on the low pressure side. In the circular inlet spigot is a differential multipoint pressure sensor, and a motorised control damper. To reduce flow noise, the inside of the terminal box is lined with sound-absorbing and heat-insulating material. The controller/transducer and actuator are attached to the outside of the casing and factory wired, calibrated and tested.

The actual volume flow generates an effective pressure at the differential pressure sensor, and this pressure is passed to the transducer high and low pressure connections via control tubing. The transducer converts the effective pressure into an electronic (0/2 to 10 VDC) or pneumatic (0.2 to 1.0 bar) signal. This signal is transmitted to the controller as the actual value which is then compared with the nominal or setpoint value from, for example, a room temperature controller. If there is any variance then a signal from the controller via the actuator adjusts the damper accordingly.

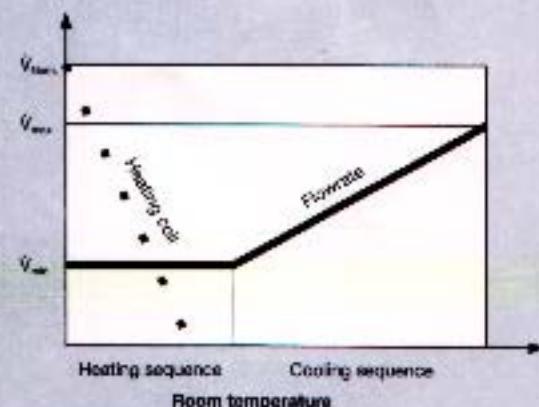
The variable volume flow control between  $V_{min}$  and  $V_{max}$  can be overridden by forced controls. In addition to full shut off, constant  $V_{min}$  or  $V_{max}$  operation is also possible.

- |                                |                                  |
|--------------------------------|----------------------------------|
| ① Differential pressure sensor | ⑤ Volume flow controller         |
| ② Control damper               | ⑥ Room temperature controller    |
| ③ Transducer                   | ----- Wiring or piping by others |
| ④ Damper actuator              |                                  |

## Volume Flow Control



## Control Diagram



# Nomenclature • Aerodynamic Data

## Nomenclature

$f_m$	in Hz: Octave band centre frequency	$\Delta p_w$	in Pa: Measured pressure at differential pressure grid
$L_w$	in dB/Oct.: Air generated sound power level determined from measurements in a reverberation chamber (re 1 pW)	$\dot{V}$	in l/s or CFM: Volume flow
$L_{w1}$	in dB/Oct.: Case radiated sound power level determined from measurements in a reverberation chamber (re 1 pW)	$\Delta \dot{V}$	in ± %: Deviation of set volume flows
$L_p$	in dB(A): Air generated A-weighted sound pressure level including 8 dB room attenuation	Q	in kW: Heat output
$L_{p1}$	in dB(A): Case radiated A-weighted sound pressure level including 8 dB room attenuation	RR	: Number of rows
NC	: Noise criteria of air generated noise including 8 dB room attenuation		
NC <sub>1</sub>	: Noise criteria of case radiated noise including 8 dB room attenuation		
$\Delta p_{st}$	in Pa: Static pressure differential		
$\Delta p_{st\ min}$	in Pa: Minimum static pressure differential		

**Table 4:** Volume flow range and minimum working pressure

Size	$\dot{V}$ l/s	TVB-A CFM	TVB-B TVB-E	TVB-A with reheat coil		TVB-B with reheat coil		TVB-A with spigot plate	TVB-B with spigot plate	TVB-C	$\Delta p_{st\ min}$ in Pa
				2 RR	4 RR	2 RR	4 RR				
4	10	21	20	20	22	24	22	24	20	20	20
	45	95	20	25	40	60	45	65	20	40	40
	70	148	40	65	105	170	130	195	40	90	90
	100	212	75	130	175	275	230	330	85	185	185
5	20	42	20	20	22	24	22	24	20	20	20
	80	170	20	20	40	60	40	60	20	30	30
	125	265	20	40	85	150	105	170	20	70	70
	165	350	30	70	130	230	170	270	35	115	115
6	25	53	20	20	22	24	22	24	20	20	20
	100	212	20	20	40	60	40	60	20	20	20
	155	328	20	20	85	150	85	150	20	20	20
	215	456	20	20	120	220	120	220	20	40	40
7	30	64	20	20	22	24	22	24	20	20	20
	140	297	20	20	40	60	40	60	20	20	20
	220	466	20	20	85	150	85	150	20	20	20
	300	636	20	20	120	220	120	220	20	35	35
8	40	85	20	20	22	24	22	24	20	20	20
	175	371	20	20	40	60	40	60	20	20	20
	275	583	20	20	85	150	85	150	20	20	20
	380	805	20	20	120	220	120	220	20	20	20
10	65	138	20	20	22	24	22	24	20	20	20
	300	636	20	20	40	60	40	60	20	20	20
	470	996	20	20	85	150	85	150	20	20	20
	640	1356	20	20	120	220	120	220	20	20	20
12	100	212	20	20	22	24	22	24	20	20	20
	450	954	20	20	40	60	40	60	20	20	20
	700	1483	20	20	85	150	85	150	20	20	20
	1000	2119	20	20	120	220	120	220	20	20	20
14	150	318	20	20	22	24	22	24	20	20	20
	700	1483	20	20	40	60	40	60	20	20	20
	1100	2331	20	20	85	150	85	150	20	20	20
	1500	3178	20	20	120	220	120	220	20	20	20
16	190	403	20	20	22	24	22	24	20	20	20
	880	1865	20	20	40	60	40	60	20	20	20
	1380	2924	20	20	85	150	85	150	20	20	20
	1890	4005	20	20	120	220	120	220	20	20	20

**Table 5:** Volume flow range with static pressure transducer<sup>112)</sup>

Size	V		$\Delta V$
	V <sub>s</sub>	CFM	
4	20	42	10
	45	95	7
	70	148	5
	100	212	5
5	35	74	10
	80	170	7
	125	265	5
	165	350	5
6	45	95	10
	100	212	7
	155	328	5
	215	456	5
7	80	127	10
	140	297	7
	220	466	5
	300	636	5
8	75	159	10
	175	371	7
	275	583	5
	380	805	5
10	130	275	10
	300	636	7
	470	996	5
	640	1356	5
12	200	424	10
	450	954	7
	700	1483	5
	1000	2119	5
14	300	636	10
	700	1483	7
	1100	2331	5
	1500	3178	5
16	380	805	10
	880	1865	7
	1380	2924	5
	1890	4005	5

1) Actual range depends on controls manufacturer selected

2) Static pressure transducer; diaphragm type

**Table 6:** Volume flow range with dynamic pressure transducer<sup>113)</sup>

Size	V		$\Delta V$
	V <sub>s</sub>	CFM	
4	10	21	20
	30	64	7
	60	127	5
	100	212	5
5	20	42	20
	60	127	7
	110	233	5
	165	350	5
6	25	53	20
	90	191	7
	150	318	5
	215	456	5
7	30	64	20
	120	254	7
	210	445	5
	300	636	5
8	40	85	20
	150	318	7
	260	551	5
	380	805	5
10	65	138	20
	255	540	7
	445	943	5
	640	1356	5
12	100	212	20
	400	848	7
	700	1483	5
	1000	2119	5
14	150	318	20
	600	1271	7
	1050	2225	5
	1500	3178	5
16	190	403	20
	760	1610	7
	1330	2818	5
	1890	4005	5

3) Dynamic pressure transducer; flow through type





















# Order Details

## Specification Text

VAV terminal box for variable volume supply air systems, flow rate range 10 to 1890 l/s or 21 to 4005 CFM, suitable for connecting to pneumatic, electronic or DDC control circuits. Each VAV box is tested and the desired volume flow rates set in the factory.

Sensing of the volume flow rate is by an averaging differential pressure grid. The minimum and maximum volume flow rates set at the factory are capable of being site monitored and adjusted. Casing is lined with acoustic and thermal insulation, erosion-resistant up to 20 m/s. Circular high pressure duct spigot connection, low pressure duct connection angle flange or slide-on flange. Casing air leakage rate complies to Class A, DW 142. The equipment conforms with clean room Class 100 US-standard 209b.

Static differential pressure range 20 to 1500 Pa, volume flow turndown to 10 : 1, depending on the type of controller.

## Materials:

Casing from galvanised sheet steel, mineral wool lining in the attenuator and damper section to have density of 30 to 40 kg/m<sup>3</sup>, with marglass facing suitable for velocities of up to 20 m/s, (Fire rating BS 476 Pt6 I<12, i<6, BS 476 Class 1). Control damper from sheet steel with tip seal, aluminium sensor tubes, polyurethane plain bearings.

## Available with:

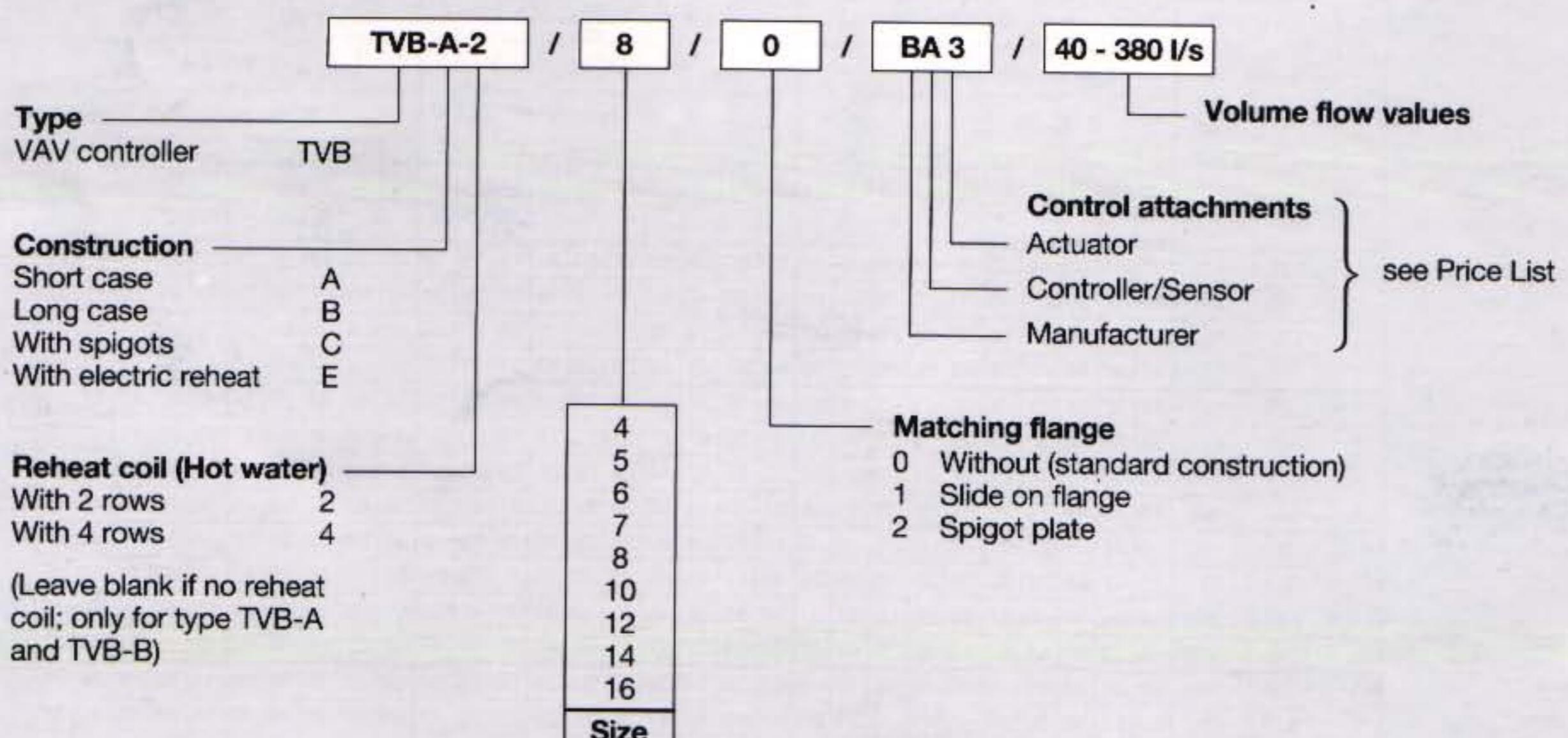
Reheat coil (Hot water)

For supply volume reheat, casing from galvanised sheet steel, copper tubes and aluminium fins, connected to the box on the discharge side, flanged both ends.

Reheat coil (Electric), Type TVB-E

For supply volume reheat (stab in electric duct heater), mounting plate from galvanised sheet steel, finned elements, auto stem and manual stem cut out, airflow switch, suitable for three steps balanced circuit wiring.

## Order Code



## Order Example

Make: TROX  
Type: TVB-A-2 / 8 / 0 / BA 3 / 40 - 380 l/s